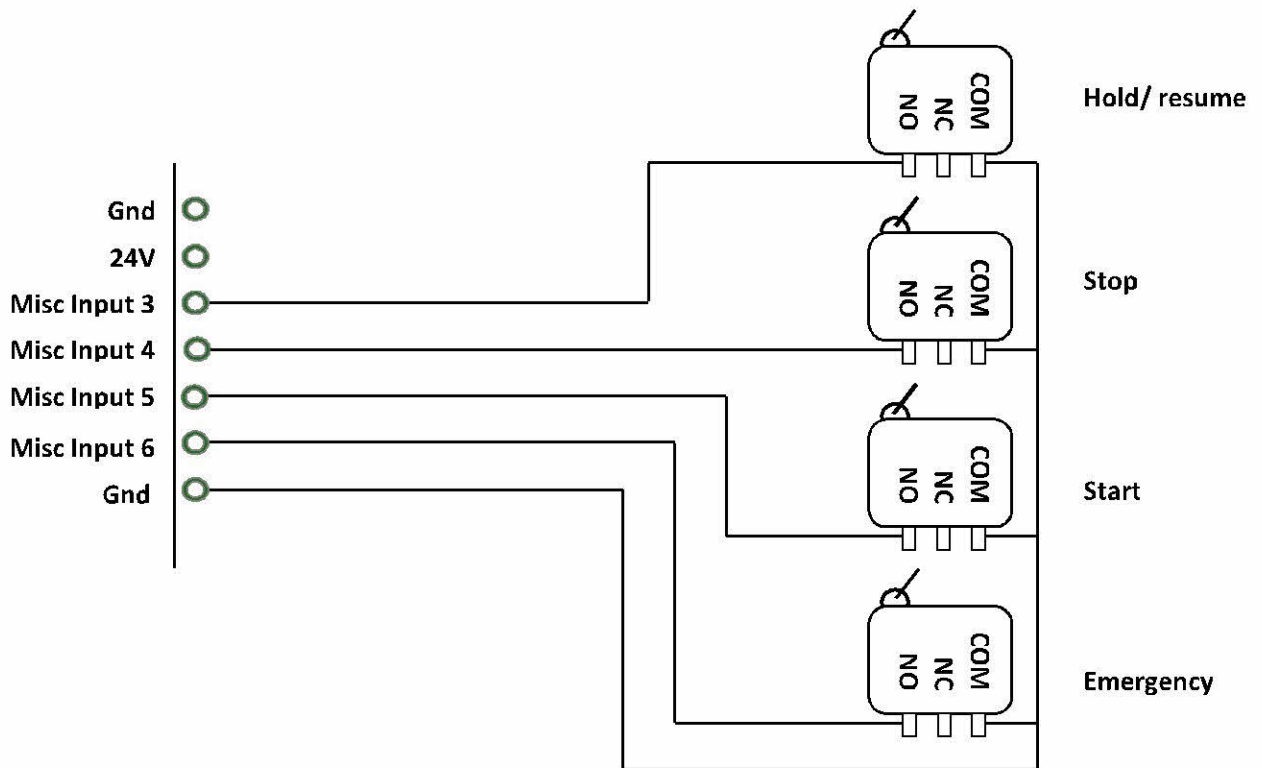


MISC INPUTS CONNECTIONS WITH CONTROLLER BOARD



MOUNTING INSTRUCTIONS

CNC Controller board can be mounted in a box or can be used open. A proper arrangement of emergency button must be made in CNC controller board installation. If possible, board should be placed securely fastened to a smooth, flat surface. A suitable provision for the ventilation of heat (due to drives of steppers and spindle) should be installed else it can damage the controller.

1. Never use board in a space where there is no airflow or where ambient temperature exceeds 55 degree Celsius.
2. Never put board in conditions where humidity is 90% (non-condensing).
3. Don't use this product with strong magnetic field.
4. Protect it from dust, water and heat. Make sure that there should not be conductive particles near the control board.
5. Don't allow any liquid or other foreign body to get on controller board or on pendant.
6. Don't open the pendant for maintenance or modifications in its structure.
7. Be gentle when plugging in cables and pen drive.